

VERY CLEAN PLASTIC INJECTION MOLDING FACILITY INCLUDING  
(30) PLASTIC INJECTION MOLDERS TO 948 TON BY NISSEI, TOYO AND OTHERS,  
DRYERS, GRANULATORS, PLASTIC AUXILIARY, SHOP AND SUPPORT EQUIPMENT

**BidSpotter.com**  
See Instructions on Page 3  
To Become a Qualified Bidder on the Internet

# PUBLIC AUCTION

## SURPLUS TO THE CONTINUING OPERATIONS OF IMPERIAL PLASTICS

21024 Heron Way – Lakeville, Minnesota 55044  
25 Miles South of MSP International Airport

**SALE DATE: TUESDAY, FEBRUARY 19TH, STARTING AT 9:00 AM**  
**INSPECTION: DAY PRIOR FROM 10:00 AM TO 4:00 PM**



(7) Nissei Injection Molders from 948 Ton to 60 Ton  
Including 948 Ton x 251 Oz. Nissei Model FV9200-948



(3) 300 Ton x 32.8 Oz. Toyo Model 300H2 PIMM's



(20) Toyo Injection Molders from 500 Ton to 90 Ton Including  
(4) 400 Ton x 55 Oz. Toyo Model 400H2



300 Ton x 18.7" Nissei Model FN6000 PIMM



(6) 12' x 36' Imperial Industries / Novatec Model 4535  
Welded Steel Silos



Sale Under The Management Of

### CINCINNATI INDUSTRIAL AUCTIONEERS

auctioneers | appraisers | since 1961 | [cia-auction.com](http://cia-auction.com) | [info@cia-auction.com](mailto:info@cia-auction.com)  
2020 Dunlap St., Cincinnati, Ohio 45214 Phone 513-241-9701 Fax 513-241-6760



**NEW AS 2006**

(4) 400 Ton x 55 Oz. Toyo Model 400H2 PIMM's



**NEW AS 2006**

(4) 400 Ton x 55 Oz. Toyo Model 400H2 PIMM's



**NEW AS 2008**

(3) 300 Ton x 32.8 Oz. Toyo Model 300H2 PIMM's



**NEW AS 2003**

(7) 300 Ton x 31 Oz. Toyo Model 300H PIMM's



**NEW AS 2003**

(7) 300 Ton x 31 Oz. Toyo Model 300H PIMM's



**NEW 2005**

## (20) Toyo Injection Molders from 500 Ton to 90 Ton

500 Ton x 80 Oz. Toyo Model 500H2 PIMM

### PLASTIC INJECTION MOLDING MACHINES

**948 Ton x 251 Oz. Nissei Model FV9200-948 PIMM;** s/n S92Y006 (10/2004), No. 236, NC9300T Control, 52.3" x 52.3" Tie Bar Spacing, 70.9" x 70.9" Platen Size, 19.7" - 42.3" Daylight

**720 Ton x 107 Oz. Nissei Model FV9100-310L PIMM;** s/n S91X008 (6/2002), No. 235, NC9300T Control, 43.3" x 43.3" Tie Bar Spacing, 60.6" x 60.6" Platen Size, 17.7" - 34.4" Daylight

**500 Ton x 80 Oz. Toyo Model 500H2 PIMM;** s/n 1398014 (2005), No. 233, PLCS-11 Control, Yushin Sprue Picker, 34.3" x 34.3" Tie Bar Spacing, 43.9" x 43.9" Platen Size, 13.8" - 36.2" Daylight

**(4) 400 Ton x 55 Oz. Toyo Model 400H2 PIMM's;** s/n 1397014 (2005), No. 229, PLCS-11 Control, Yushin Sprue Picker, s/n 1397201 (2006), No. 225, PLCS-11 Control, Yushin Sprue Picker, s/n 1397020 (2005), No. 224, PLCS-11 Control, Yushin Sprue Picker, s/n 1397018 (2005), No. 223, PLCS-11 Control, Yushin Sprue Picker, 31.9" x 31.9" Tie Bar Spacing, 41.3" x 41.3" Platen Size, 11.8" - 29.5" Daylight

**(3) 300 Ton x 32.8 Oz. Toyo Model 300H2 PIMM's;** s/n 1396018 (2005), No. 18, PLCS-11 Control, Yushin Sprue Picker, s/n 1396036 (2008), No. 20, s/n 1396015 (2004), No. 19 (Delay Removal), 28.7" x 28.7" Tie Bar Spacing, 37" x 37" Platen Size, 9.8" - 25.6" Daylight

**(7) 300 Ton x 31 Oz. Toyo Model 300H PIMM's;** s/n 1207046 (1998), No. 207, PLCS-9 Control, Yushin Sprue Picker, s/n 1207017 (1997), No. 208, PLCS-9 Control, Yushin Sprue Picker, s/n 1207040 (1998), No. 212, PLCS-9 Control, Yushin Sprue Picker, s/n 1207081 (1999), No. 213, PLCS-9 Control, Yushin Sprue Picker, s/n 1207125 (2003), No. 214, PLCS-9 Control, Yushin Sprue Picker, s/n 1207131 (2003) No. 215, PLCS-9 Control, Yushin Sprue Picker, s/n 1207116 (2002), No. 216, PLCS-9 Control, Yushin Sprue Picker, 28.7" x 28.7" Tie Bar Spacing, 37" x 37" Platen Size, 9.8" - 25.6" Daylight

**300 Ton x 18.7" Nissei Model FN6000 PIMM;** s/n S28Y047 (12/2003), No. 17, NC9300T Control, 26" x 26" Tie Bar Spacing, 37.6" x 37.6" Platen Size, 12.6" - 45.3" Daylight

**239 Ton x 16.9 Oz. Nissei Model FN5000/239 PIMM;** s/n S22U025 (1999), No. 6, NC9300T Control, Yushin Sprue Picker, 33.5" x 33.5" Platen Size, 23.2" x 23.2" Tie Bar Spacing, 11.4" - 41.3" Daylight

**(3) 200 Ton x 13.1 Oz. Toyo Model TM-200H PIMM's;** s/n 1141214 (1999), No. 1, Toyo PLCS-9 Control, Yushin Sprue Picker, s/n 1141200 (1999), No. 2, Toyo PLCS-9 Control, Yushin Sprue Picker, s/n 1141229 (2000), No. 15, Toyo PLCS-9 Control, Yushin Sprue Picker, 22.1" x 22.1" Tie Bar Spacing, 30.7" x 30.7" Platen Size, 7.9" - 19.7" Daylight

**(2) 197 Ton x 11.1 Oz. Nissei Model FN4000/197 PIMM's;** s/n S18U082 (1999),

No. 4, NC9300T Control, s/n S18U078 (1999), No. 5, NC9300T Control, 20.9" x 20.9" Tie Bar Spacing, 30.3" x 30.3" Platen Size, 9.8" - 37.4" Daylight

**90 Ton x 5.5" Oz. Toyo Model 90H PIMM;** s/n 1136079 (1998), PLCS-9 Control

**(2) 90 Ton x 5.5 Oz. Toyo Model 90G2 PIMM's;** s/n 1087183 (1994), No. 100, s/n 1087171 (1994), No. 32, 21.3" x 20.1" Platen Size, 14.2" x 14.2" Tie Bar Spacing, 5.9" - 13.8" Daylight

**60 Ton x 3.6 Oz. Nissei Model PS60E9A PIMM;** s/n E06T047 (1999), NC9300T Control

### TWO-SHOT PLASTIC INJECTION MOLDING MACHINES

**331 Ton x 33.6 Oz. Krauss Maffei Model 300-1900C2 PIMM** w/ SP390 Bolt-On Injection Unit; s/n 61005031 (2004), No. 228, Krauss Maffei Control, Krauss Model SP390 Bolt On Injection Unit; s/n 61003375, w/ 33.5" Rotary Platen & Controls, 24.75" x 28" Tie Bar Spacing, 33.5" Platen Table, 12.99" - 45.27" Daylight

**224 Ton x 8.5 Oz. Nissei Model DC200-12A Two-Shot PIMM;** s/n D20V024 (2000), No. 221, NC9300T Control, 12" x 36" Die Bar Spacing, 38.38" Platen Table, 9.8" - 30.3" Daylight

**100 Ton x 2.2 Oz. Engel Model ES200H/200H/100TL Tie-Barless**

**OVER 200 PICTURES AVAILABLE AT WWW.CIA-AUCTION.COM**



**NEW 2011**

100-HP Gardner Denver Model V545-70A Rotary Screw Air Compressor



**NEW AS 2007**

(6) 12' x 36' Imperial Industries / Novatec Model 4535 Welded Steel Silos



720 Ton x 107 Oz. Nissei Model FV9100-310L PIMM



331 Ton x 33.6 Oz. Krauss Maffei Model 300-1900C2 PIMM w/ SP390 Bolt-On Injection Unit



(2) 197 Ton x 11.1 Oz. Nissei Model FN4000/197 PIMM's

**PIMM;** s/n 70087 (1999), No. 218, 23.5" Platen Table, 8.66" - 26.37" Daylight

## SILOS

(6) 12' x 36' Imperial Industries / Novatec Model 4535 Welded Steel Silos; s/n I-47777 (2007), I-45067 (2006), I-42329-2 (2005), I-1-42329-1 (2005), s/n I-40005-2 (2005), 35-Lbs. Cu. Ft. Max Density, 3215 Cu. Ft. Max. Cap., 56.26 Mx Tonnage (New 2005 to 2007)

## AUXILIARY EQUIPMENT

(20) Granotec Plastic Granulators from 5-HP to 15-HP

(10) Other Granulators by Ball and Jewell, Nelmor and Others from 5-HP to 15-HP

(10) Dehumidifying Dryers by Dri-Air and Others

(9) 60" x 60" x 32" Novatec Cone Bottom Surge Bins

**Vacuum Pumps by Novatec and Others to 7.5-HP**

5,000 KG Kawaguchi Mold Tipper Advantage Model TI-40W-SP-42SRX Chiller; s/n 17825 (1993)

(2) Crizaf Model ATS Tumbling Sorters 55-Gallon IMS Drum Tumbler

**Other Plastic Auxiliary Equipment Including Mold Temperature Controllers, Vacuum Pumps, Dryers and Related**

## SUPPORT EQUIPMENT

10'6" x 18"-8" x 9" Portafab Free-Standing Modular Office Building; Two Offices w/ Separate Entry

Hot Foil Decorating Presses by Kenco and Others

Lantech Rotary Pallet Stretch Wrapper 10' Approx. Drop Test Machine

Misc. Maintenance Equipment, Band Saw, Chop Saw, Drills, Welders, H.D. Tables

## AIR COMPRESSOR AND DRYER

100-HP Gardner Denver Model VS45-70A Rotary Screw Air Compressor; s/n 302CGD6028, Allen Bradley Powerflex 400 A/C Drive (New 2011)

SPX Deltech Model DES-450 Air Dryer

## FORKLIFTS

5,000 Lb. Clark Model ECS25 Sit-Down Electric Forklift; s/n EC358-1152-9571-KF, 189" Lift, Needs New Battery

3,000 Lb. Toyota Model 7FBEU18 Sit-Down Electric Forklift; s/n 15294, 189" Lift

3,000 Lb. Komatsu Model FB15H-6 Sit-Down Electric Forklift; s/n 80031, 127" Lift

4,000 Lb. Toyota Model 6HBW20 Electric Pallet Truck; s/n 15473



224 Ton x 8.5 Oz. Nissei Model DC200-12A Two-Shot PIMM



60 Ton x 3.6 Oz. Nissei Model PS60E9A PIMM

## WEBCAST BIDDER INSTRUCTIONS

- **Bidders in the United States** will receive approval forms from our office upon registering for the auction on [www.bidspotter.com](http://www.bidspotter.com), pending the Auctioneers review of the information provided you will be approved at the Auctioneers discretion.
- **Bidders outside of the United States** must post a deposit of approx. 25% of their planned spending budget or \$2,500.00 minimum with Cincinnati industrial auctioneers in order to be approved to bid. Those who do not post the deposit will not be approved. **period.**

**BidSpotter.com**



(20) Granotec Plastic Granulators from 5-HP to 15-HP



(9) 60" x 60" x 32" Novatec Cone Bottom Surge Bins



(3) 200 Ton x 13.1 Oz. Toyo Model TM-200H PIMM's

# PUBLIC AUCTION

## SURPLUS TO THE CONTINUING OPERATIONS OF IMPERIAL PLASTICS

21024 Heron Way,  
Lakeville, Minnesota 55044

25 Miles South of MSP International Airport

**SALE DATE:**  
**Tuesday, February 19th**  
**STARTING: 9:00 AM**

**INSPECTION:**  
Day Prior from  
10:00 AM to 4:00 PM



CINCINNATI  
**INDUSTRIAL AUCTIONEERS**

auctioneers | appraisers | since 1961

Contact Information  
2020 Dunlap St.  
Cincinnati, Ohio 45214  
Phone 513-241-9701  
Fax 513-241-6760  
[www.cia-auction.com](http://www.cia-auction.com)



(7) Nissei Molders to 948 Ton



(21) Toyo Molders to 500 Ton



Two-shot Molders



(6) 12' X 36' Silos (2005)

FIRST CLASS MAIL!

PRE-SORT  
FIRST CLASS  
U.S. POSTAGE  
**PAID**  
CINCINNATI, OHIO  
PERMIT NO. 3593

### Important Mail

TO BE DIRECTED TO THE ATTENTION  
OF EXECUTIVE PERSONNEL



# TUESDAY, FEBRUARY 19TH PUBLIC AUCTION

## SURPLUS TO THE CONTINUING OPERATIONS OF IMPERIAL PLASTICS

21024 Heron Way,  
Lakeville, Minnesota 55044  
25 Miles South of MSP International Airport

### IMPORTANT NOTICE:

Although information has been obtained from sources deemed reliable, the auctioneer makes no warranty or guarantee, expressed or implied, as to the accuracy of the information herein contained. It is for this reason that buyers should avail themselves of the opportunity to make inspection prior to the sale. This brochure is intended to provide general information of the equipment being offered and is subject to errors, omissions, additions or deletions. Please check with the Auctioneer's Office for a final listing. Items offered may or may not necessarily be sold as described and/or photographed in this brochure.

MAIL BIDS ACCEPTED WITH A 25% DEPOSIT

### DIRECTIONS

From I-35 Approx. 20 Miles South of MSP International Airport exit at No. 81 Rd. 70 Toward Lakeville. Proceed East off of exit onto 210th St. W for 1/4 Mile to Left onto Kensington Blvd. to immediate right onto 210th St. W. Proceed 2-1/2 Miles to Heron Way. Turn right and proceed to sale site on left. Watch for auction signs.

### AUCTIONEERS

Cincinnati Industrial Auctioneers

Jeffrey L. Luggen  
Joseph M. Luggen  
John F. Rome



### TERMS OF SALE

All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a **25% deposit** in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., **is required on all purchases.** Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. **All balances are due at the conclusion of the sale.** No merchandise may be removed while the sale is in progress. **All bidders must comply with our Standard Terms of Sale,** copies of which will be available at the sale site or can be obtained from our website.

**15% ONSITE BUYER'S PREMIUM**  
**18% ONLINE BUYER'S PREMIUM**



Sale Under The Management Of

CINCINNATI INDUSTRIAL AUCTIONEERS

auctioneers | appraisers | since 1961 | [cia-auction.com](http://cia-auction.com) | [info@cia-auction.com](mailto:info@cia-auction.com)  
2020 Dunlap St., Cincinnati, Ohio 45214 Phone 513-241-9701 Fax 513-241-6760